



## 1. Product and Company Identification

**Product Code:** CE-RL (H)  
**Product Name:** Red Line - Hardener  
**Company Name:** Crest Industries, Inc.  
1337 King Road  
Trenton, MI 48183  
**Phone Number:** (734)479-4141  
**Web site address:** crestauto.com  
**Emergency Contact:** Chemtel (800)255-3924  
International Calls (813)248-0585  
**Stock Number(s):** CE-RL

## 2. Hazards Identification

**Acute Toxicity: Oral, Category 4**

**Acute Toxicity: Skin, Category 4**



**GHS Signal Word:** Warning

**GHS Hazard Phrases:** H302 - Harmful if swallowed.  
H312 - Harmful in contact with skin.

**GHS Precaution Phrases:** P264 - Wash hands thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

**GHS Response Phrases:** P301+312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.  
P302+352 - IF ON SKIN: Wash with plenty of soap and water.  
P312 - Call a POISON CENTER or doctor/physician if you feel unwell.  
P330 - Rinse mouth.  
P363 - Wash contaminated clothing before reuse.

**GHS Storage and Disposal Phrases:** P501 - Dispose of contents/container to an approved treatment/storage/disposal facility in accordance with local/regional/national and international regulations.

**Potential Health Effects  
(Acute and Chronic):**

## 3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
NA	Mercaptan Terminated Polymer	65.00 - 85.00 %
65997-17-3	Fibrous glass	1.000 - 10.00 %
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	10.00 - 20.00 %
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	1.000 - 5.000 %



### 4. First Aid Measures

**Emergency and First Aid**

**Procedures:**

- In Case of Inhalation:** If inhaled, remove to fresh air. If breathing is difficult, give oxygen. Get medical attention/advice if you feel unwell.
- In Case of Skin Contact:** In case of contact, immediately wash skin with soap and copious amounts of water.
- In Case of Eye Contact:** In case of contact, immediately flush eyes with copious amounts of water for at least 15 minutes. In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Call a physician.
- In Case of Ingestion:** If swallowed, wash out mouth with water provided person is conscious. Call a physician.

### 5. Fire Fighting Measures

- Flash Pt:** > 93.0 C (199 F) Method Used: Estimate
- Explosive Limits:** LEL: UEL:
- Autoignition Pt:**
- Suitable Extinguishing Media:** Use water spray, dry chemical, carbon dioxide, or appropriate foam.
- Fire Fighting Instructions:** As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. Specific Hazard(s):

**Flammable Properties and Hazards:**

### 6. Accidental Release Measures

- Steps To Be Taken In Case Material Is Released Or Spilled:** Use proper personal protective equipment as indicated in Section 8. Sweep up, place in a bag and hold for waste disposal. Avoid raising dust. Provide ventilation. Do not let product enter drains.

### 7. Handling and Storage

- Precautions To Be Taken in Handling:** User Exposure: Do not breathe dust. Avoid contact with eyes, skin, and clothing. Do not breathe vapor. Use with adequate ventilation.
- Precautions To Be Taken in Storing:** Store in a cool, dry place.

### 8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
NA	Mercaptan Terminated Polymer			
65997-17-3	Fibrous glass		TLV: 1 f/cc (fibers)	
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol			
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica			

- Respiratory Equipment (Specify Type):** Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant respirator use.
- Eye Protection:** Safety glasses.
- Protective Gloves:** Wear appropriate gloves to prevent skin exposure.
- Other Protective Clothing:** Wear appropriate protective clothing to minimize contact with skin.
- Engineering Controls** Use adequate ventilation to keep airborne concentrations low.



(Ventilation etc.):

**Work/Hygienic/Maintenance Practices:** Wash thoroughly after handling.

## 9. Physical and Chemical Properties

**Physical States:** [ ] Gas [ X ] Liquid [ ] Solid

**Appearance and Odor:** White.  
sulfurous odor.

**pH:**

**Melting Point:**

**Boiling Point:** - 135 C (275 F)

**Flash Pt:** > 93.0 C (199 F) Method Used: Estimate

**Evaporation Rate:**

**Flammability (solid, gas):**

**Explosive Limits:** LEL: UEL:

**Vapor Pressure (vs. Air or mm Hg):**

**Vapor Density (vs. Air = 1):**

**Specific Gravity (Water = 1):**

**Density:** 1.064 G/CM3

**Solubility in Water:**

**Octanol/Water Partition Coefficient:**

**Autoignition Pt:**

**Decomposition Temperature:**

**Viscosity:**

## 10. Stability and Reactivity

**Stability:** Unstable [ ] Stable [ X ]

**Conditions To Avoid - Instability:** Incompatible materials, Excess heat.

**Incompatibility - Materials To Avoid:** Strong oxidizing agents.

**Hazardous Decomposition or Byproducts:** Hazardous decomposition products formed under fire conditions. Hazardous

Decomposition Products: silicon oxides. Carbon monoxide, Carbon dioxide, Nitrogen oxides.

**Possibility of Hazardous Reactions:** Will occur [ ] Will not occur [ X ]

**Conditions To Avoid - Hazardous Reactions:**



## 11. Toxicological Information

**Toxicological Information:**

CAS #	Hazardous Components (Chemical Name)	NTP	IARC	ACGIH	OSHA
NA	Mercaptan Terminated Polymer	n.a.	n.a.	n.a.	n.a.
65997-17-3	Fibrous glass	n.a.	n.a.	n.a.	n.a.
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	n.a.	n.a.	n.a.	n.a.
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	n.a.	n.a.	n.a.	n.a.

## 12. Ecological Information

## 13. Disposal Considerations

**Waste Disposal Method:** Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261.3. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification. Contact a licensed professional waste disposal service to dispose of this material.

## 14. Transport Information

**LAND TRANSPORT (US DOT):**

**DOT Proper Shipping Name:** Not Regulated.

**DOT Hazard Class:**

**UN/NA Number:**

**LAND TRANSPORT (Canadian TDG):**

**TDG Shipping Name:**

**UN Number:**

**Hazard Class:**

**TDG Classification:**

**AIR TRANSPORT (ICAO/IATA):**

**ICAO/IATA Shipping Name:** Aviation regulated liquid, n.o.s. (Polymercaptan)

**UN Number:** 3334

**Hazard Class:** 9 - CLASS 9

## 15. Regulatory Information

**EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists**

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
NA	Mercaptan Terminated Polymer	No	No	No
65997-17-3	Fibrous glass	No	No	No
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	No	No	No
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	No	No	No

**This material meets the EPA 'Hazard Categories' defined for SARA Title III Sections 311/312 as indicated:**

<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	Acute (immediate) Health Hazard
<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No	Chronic (delayed) Health Hazard
<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Fire Hazard
<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Sudden Release of Pressure Hazard
<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Reactive Hazard

CAS #	Hazardous Components (Chemical Name)	Other US EPA or State Lists
NA	Mercaptan Terminated Polymer	CAA HAP,ODC: No; CWA NPDES: No; TSCA: No; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: No; NY Part 597: No;



# SAFETY DATA SHEET

## Red Line - Hardener

65997-17-3	Fibrous glass	PA HSL: No; SC TAP: No; WI Air: No CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: No; NY Part 597: No; PA HSL: No; SC TAP: No; WI Air: No
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: No; NY Part 597: No; PA HSL: No; SC TAP: No; WI Air: No
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory, 8A, 8A PAIR; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: No; NY Part 597: No; PA HSL: No; SC TAP: No; WI Air: No

### 16. Other Information

**Revision Date:** 05/12/2014

#### Additional Information About

#### This Product:

#### Company Policy or

#### Disclaimer:

The information contained in this SDS is believed to be accurate and reliable as of the date indicated. Crest Industries, Inc. assumes no legal responsibility and makes no representation, warranty or guarantee, expressed or implied, as to the completeness or accuracy of the information. It is offered solely for your consideration, investigation and verification. The user is ultimately responsible for the safe use of the material in accordance with applicable federal, state, provincial and local laws and regulations.



## 1. Product and Company Identification

**Product Code:** CE-RL (R)  
**Product Name:** Red Line - Resin  
**Company Name:** Crest Industries, Inc.  
 1337 King Road  
 Trenton, MI 48183  
**Phone Number:** (734)479-4141  
**Web site address:** crestauto.com  
**Emergency Contact:** Chemtel (800)255-3924  
 International Calls (813)248-0585  
**Stock Number(s):** CE-RL

## 2. Hazards Identification

**Skin Corrosion/Irritation, Category 2**  
**Serious Eye Damage/Eye Irritation, Category 2B**  
**Skin Sensitization, Category 1**



**GHS Signal Word:** **Warning**  
**GHS Hazard Phrases:** H315 - Causes skin irritation.  
 H320 - Causes eye irritation.  
 H317 - May cause an allergic skin reaction.  
**GHS Precaution Phrases:** P280 - Wear gloves/protective clothing/eye protection.  
 P210 - Keep away from open flames. - No smoking. P264 - Wash hands thoroughly after handling.  
 P261 - Avoid breathing dust/fume.  
 P362+364 - Take off contaminated clothing and wash it before reuse.  
**GHS Response Phrases:** P302+352 - IF ON SKIN: Wash with plenty of soap and water.  
 P332+313 - If skin irritation occurs, get medical advice/attention.  
 P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P337+313 - If eye irritation persists, get medical advice/attention.  
 P363 - Wash contaminated clothing before reuse.  
**GHS Storage and Disposal Phrases:** P403+235 - Store in cool/well-ventilated place.  
 P501 - Dispose of contents/container to an approved treatment/storage/disposal facility in accordance with local/regional/national and international regulations.

**Potential Health Effects**  
**(Acute and Chronic):**

## 3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
25068-38-6	Bisphenol-a based epoxy resin	60.00 - 70.00 %
65997-17-3	Fibrous glass	1.000 - 10.00 %
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	1.000 - 5.000 %
26142-30-3	Epichlorohydrin-polyglycol reaction product	1.000 - 10.00 %
1317-65-3	Limestone	1.000 - 10.00 %



### 4. First Aid Measures

**Emergency and First Aid Procedures:**

**In Case of Inhalation:** If breathing is difficult, give oxygen. If inhaled, remove to fresh air. Get medical attention/advice if you feel unwell.

**In Case of Skin Contact:** In case of contact, immediately wash skin with soap and copious amounts of water.

**In Case of Eye Contact:** Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid immediately.

**In Case of Ingestion:** If swallowed, wash out mouth with water provided person is conscious. Call a physician.

**Note to Physician:** Treat symptomatically and supportively.

### 5. Fire Fighting Measures

**Flash Pt:** > 93.0 C (199 F) Method Used: Estimate

**Explosive Limits:** LEL: UEL:

**Autoignition Pt:** NA

**Suitable Extinguishing Media:** Use foam, dry chemical, or carbon dioxide. Suitable: Water spray.

**Fire Fighting Instructions:** As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear.

**Flammable Properties and Hazards:**

### 6. Accidental Release Measures

**Steps To Be Taken In Case Material Is Released Or Spilled:** Use proper personal protective equipment as indicated in Section 8. Sweep up, place in a bag and hold for waste disposal. Do not let product enter drains. Provide ventilation.

### 7. Handling and Storage

**Precautions To Be Taken in Handling:** Do not ingest or inhale. Avoid contact with eyes, skin, and clothing. Use with adequate ventilation.

**Precautions To Be Taken in Storing:** Keep away from sources of ignition. Store in a cool, dry place.

### 8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA	Other Limits
25068-38-6	Bisphenol-a based epoxy resin			
65997-17-3	Fibrous glass		TLV: 1 f/cc (fibers)	
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica			
26142-30-3	Epichlorohydrin-polyglycol reaction product			
1317-65-3	Limestone	PEL: 15 (dust); 5 (resp.) mg/m3		



<b>Respiratory Equipment (Specify Type):</b>	Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant respirator use.
<b>Eye Protection:</b>	Safety glasses.
<b>Protective Gloves:</b>	Wear appropriate protective gloves to prevent skin exposure.
<b>Other Protective Clothing:</b>	Wear appropriate protective clothing to prevent skin exposure.
<b>Engineering Controls (Ventilation etc.):</b>	Use adequate ventilation to keep airborne concentrations low.
<b>Work/Hygienic/Maintenance Practices:</b>	Wash thoroughly after handling.

## 9. Physical and Chemical Properties

<b>Physical States:</b>	[ ] Gas [ X ] Liquid [ ] Solid
<b>Appearance and Odor:</b>	Gray. sweetish odor.
<b>Melting Point:</b>	NA
<b>Boiling Point:</b>	260 C (500 F)
<b>Flash Pt:</b>	> 93.0 C (199 F) Method Used: Estimate
<b>Evaporation Rate:</b>	
<b>Flammability (solid, gas):</b>	
<b>Explosive Limits:</b>	LEL: UEL:
<b>Vapor Pressure (vs. Air or mm Hg):</b>	
<b>Vapor Density (vs. Air = 1):</b>	
<b>Specific Gravity (Water = 1):</b>	1.062
<b>Density:</b>	~ 1.1 G/CM3
<b>Solubility in Water:</b>	
<b>Percent Volatile:</b>	
<b>Autoignition Pt:</b>	NA

## 10. Stability and Reactivity

<b>Stability:</b>	Unstable [ ] Stable [ X ]
<b>Conditions To Avoid - Instability:</b>	Incompatible materials, Excess heat.
<b>Incompatibility - Materials To Avoid:</b>	Strong oxidizing agents.
<b>Hazardous Decomposition or Byproducts:</b>	Carbon monoxide, Hazardous decomposition products formed under fire conditions.
<b>Possibility of Hazardous Reactions:</b>	Will occur [ ] Will not occur [ X ]
<b>Conditions To Avoid - Hazardous Reactions:</b>	





## 11. Toxicological Information

**Toxicological Information:**

**Carcinogenicity/Other Information:** CAS# 2238-07-5: Not listed by ACGIH, IARC, NTP, or CA Prop 65.

CAS #	Hazardous Components (Chemical Name)	NTP	IARC	ACGIH	OSHA
25068-38-6	Bisphenol-a based epoxy resin	n.a.	n.a.	n.a.	n.a.
65997-17-3	Fibrous glass	n.a.	n.a.	n.a.	n.a.
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	n.a.	n.a.	n.a.	n.a.
26142-30-3	Epichlorohydrin-polyglycol reaction product	n.a.	n.a.	n.a.	n.a.
1317-65-3	Limestone	n.a.	n.a.	n.a.	n.a.

## 12. Ecological Information

## 13. Disposal Considerations

**Waste Disposal Method:** Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. US EPA guidelines for the classification determination are listed in 40 CFR Parts 261. Additionally, waste generators must consult state and local hazardous waste regulations to ensure complete and accurate classification.  
 RCRA P-Series: None listed.  
 RCRA U-Series: None listed.  
 Contact a licensed professional waste disposal service to dispose of this material.

## 14. Transport Information

**LAND TRANSPORT (US DOT):**

**DOT Proper Shipping Name:** Not Regulated.  
**DOT Hazard Class:**  
**UN/NA Number:**

**LAND TRANSPORT (Canadian TDG):**

**TDG Shipping Name:**  
**UN Number:**  
**Hazard Class:** **TDG Classification:**

**MARINE TRANSPORT (IMDG/IMO):**

**IMDG/IMO Shipping Name:** Environmentally hazardous substances, liquid, n.o.s. (Bisphenol A Epoxy Resin)  
**UN Number:** 3082 **Packing Group:** III  
**Hazard Class:** 9 - CLASS 9  
**IMDG MFAG Number:**

**IMDG EMS Page:**

**AIR TRANSPORT (ICAO/IATA):**

**ICAO/IATA Shipping Name:** Environmentally hazardous substances, liquid, n.o.s. (Bisphenol A Epoxy Resin)  
**UN Number:** 3082 **Packing Group:** III  
**Hazard Class:** 9 - CLASS 9



## 15. Regulatory Information

### EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
25068-38-6	Bisphenol-a based epoxy resin	No	No	No
65997-17-3	Fibrous glass	No	No	No
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	No	No	No
26142-30-3	Epichlorohydrin-polyglycol reaction product	No	No	No
1317-65-3	Limestone	No	No	No

**This material meets the EPA**  Yes  No **Acute (immediate) Health Hazard**  
**'Hazard Categories' defined**  Yes  No **Chronic (delayed) Health Hazard**  
**for SARA Title III Sections**  Yes  No **Fire Hazard**  
**311/312 as indicated:**  Yes  No **Sudden Release of Pressure Hazard**  
 Yes  No **Reactive Hazard**

CAS #	Hazardous Components (Chemical Name)	Other US EPA or State Lists
25068-38-6	Bisphenol-a based epoxy resin	CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: No; NY Part 597: No; PA HSL: No; SC TAP: No; WI Air: No
65997-17-3	Fibrous glass	CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: No; NY Part 597: No; PA HSL: No; SC TAP: No; WI Air: No
67762-90-7	Siloxanes and silicones, di-me, reaction products with silica	CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory, 8A, 8A PAIR; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: No; NY Part 597: No; PA HSL: No; SC TAP: No; WI Air: No
26142-30-3	Epichlorohydrin-polyglycol reaction product	CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: No; NY Part 597: No; PA HSL: No; SC TAP: No; WI Air: No
1317-65-3	Limestone	CAA HAP,ODC: No; CWA NPDES: No; TSCA: Yes - Inventory; CA PROP.65: No; CA TAC, Title 8: No; MA Oil/HazMat: No; MI CMR, Part 5: No; NC TAP: No; NJ EHS: Yes - 4001; NY Part 597: No; PA HSL: Yes - 1; SC TAP: No; WI Air: No



## 16. Other Information

**Revision Date:** 05/12/2014

**Additional Information About  
This Product:**

**Company Policy or**

**Disclaimer:**

The information contained in this SDS is believed to be accurate and reliable as of the date indicated. Crest Industries, Inc. assumes no legal responsibility and makes no representation, warranty or guarantee, expressed or implied, as to the completeness or accuracy of the information. It is offered solely for your consideration, investigation and verification. The user is ultimately responsible for the safe use of the material in accordance with applicable federal, state, provincial and local laws and regulations.